

Work Order ID 129606

February-19-15 11:28:39 AM

Ship Friday 20/02

129606

Page 1

Item ID: DSI 9716-011

Revision ID:

Item Name: Strut Relocation

Start Date: 2/19/15 Start Qty: 1.00

Required Date: 2/19/15 Req'd Qty: 1.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9716

A

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP DSI9716-011 CHG001

(1x)

CY 15/02/19

DAS 46 FEB 19 2015 9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS 27

FEB 19 2015

DAS 46 FEB 19 2015 9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

(1x)

DAS 46 9-89

FEB 19 2015

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Item ID: DSI 9716-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Strut Relocation
 Start Date: 2/19/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/19/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1			
130									DAS
Packaging	Memo	0.00							06
Packaging	Identify and pack for shipping as per PPP DSI9716-011								9-01
	Location: 12-24								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

FEB 19 2015

15/2/20 HJ
 W1502-19

Picklist Print

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Work Order ID: 129606

129606

Parent Item: DSI 9716-011

DSI 9716-011

Parent Item Name: Strut Relocation

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 15.02.02 new issue DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5203-041 *D5203-041* Strut Assembly	DAS 46 9-89	Manufactured	No				Each	1.0000	**	1		DAS 27 9-89 FEB 19 2015	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST202			1						
				<u>m29350</u>			1						
D5204-1 *D5204-1* Bracket	DAS 46 9-89	Manufactured	No				Each	2.0000	**	2		DAS 27 9-89 FEB 19 2015	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				st151			2						
				<u>m29352</u>			2						
D5205-1 *D5205-1* Bracket	DAS 46 9-89	Manufactured	No				Each	3.0000	**	3		DAS 27 9-89 FEB 19 2015	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				st151			3						
				<u>m129353</u>			3						
AN3-11A *AN3-11A* Bolt	DAS 46 9-89	Purchased	No				Each	519.0000	**	2		DAS 27 9-89 FEB 19 2015	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST338a			517						
				m125709			470						
				<u>m130005</u>			47						
				ST349			2						
				125709			2						

Picklist Print

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Work Order ID: 129606

Parent Item: DSI 9716-011

Parent Item Name: Strut Relocation

129606

DSI 9716-011

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

2,458.000

NAS1149F0332P

DAS

46

Washer

9-89

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

236

m128401

6

m131026

230

st268

2000

m130325

2000

**

DAS

27

9-89

FEB 19 2015

NAS1149F0832P

Purchased

No

Each

173.0000

NAS1149F0832P

DAS

46

WASHER

9-89

Location

Loc Qty

Loc Code

ST267

173

18057

173

**

DAS

27

9-89

FEB 19 2015

MS21042L3

Purchased

No

Each

2,274.000

MS21042L3

DAS

46

Nut

9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

996

M131317

996

ST305

858

112385

7

113537

15

116549

22

M131264

814

**

DAS

27

9-89

FEB 19 2015